

Processing Parameters

Date	17/07/2024
Item Code	TBPEPL135165300CONSNAT000
Item Name	PE Tube Natural 13.5 mm x 16.5 mm x 300 mm
Base Material	LD/HD/PP/TPE
Material Sub Category	LDPE
Compound Code	TBPEPL135165300CONSNAT000
Compound Name	

	Starting Temp	PRODN Temp	Blower
T1	165	165	OFF
T2	165	165	OFF
T3	165	165	OFF
T4	165	165	OFF
T5	170	170	
T6	170	170	
T7			

Die	22 - LONG 100 MM	Pin	18 long 100 mm
Sizer / Gauge	17.5	Rubber	8
Machine speed (rpm)	30	Air / Vacuum	vacuum very less
Conveyor Speed	7.85	Ring / Breaker plate	ring
Water plain / Chilling	plain	Conveyor / Haul off	ha
Water on sizer or on tube	on sizer and tube	<b>Colour - Master batch / Additives</b>	
<b>Remark</b>			